

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

04298

SHEET 1 OF 1

DWG NO. 647.9800

REV: NC

PREPARED BY J. SOTO

DATE: 12/09/2013

EFFECT ON DWG
☐ INC. ☒ UNINC.

DWG TITLE: MOUNTING ASSY

APPROVED BY: ENGR *[Signature]*

MFG *[Signature]*

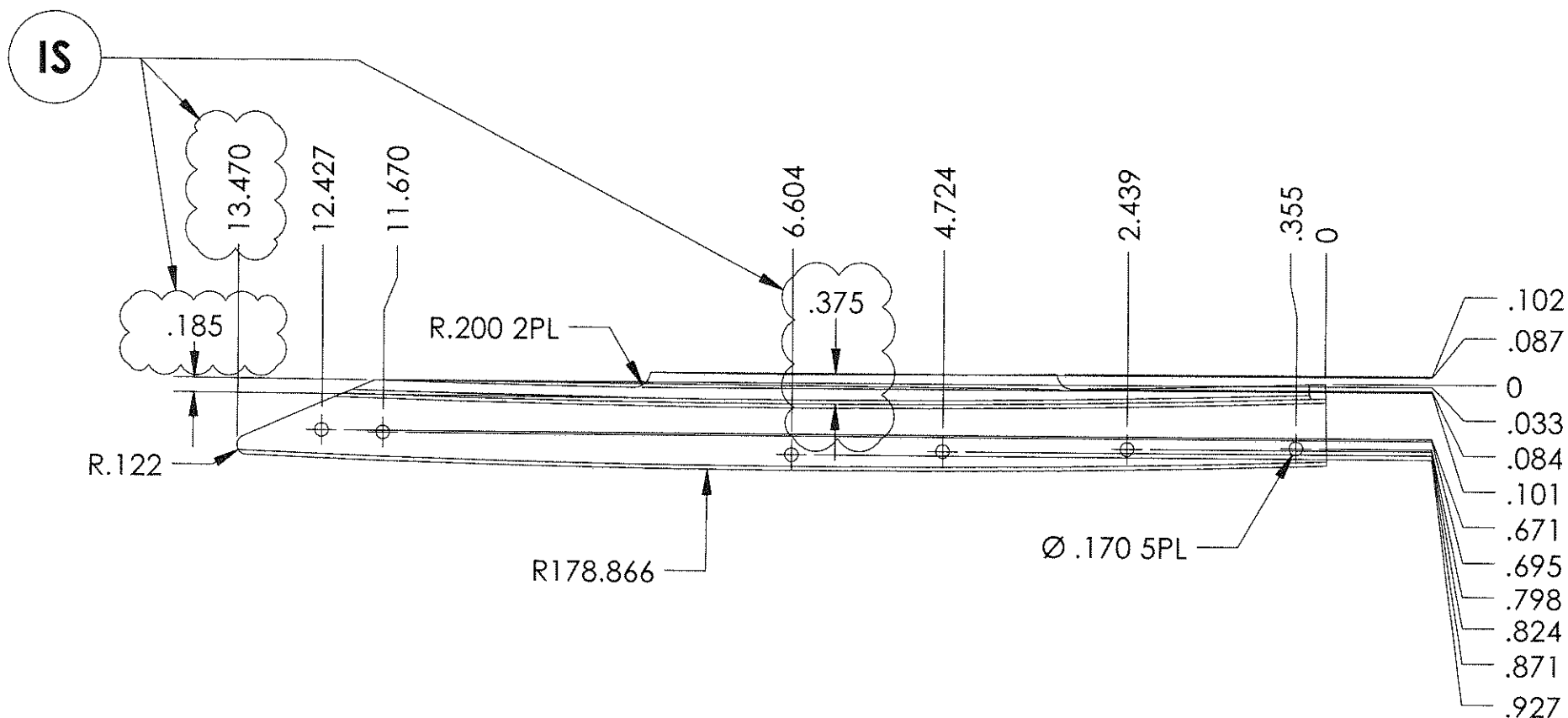
QC *[Signature]*

EFF. NEXT ORDER

TRANSACTION CODES (TC):
 A-ADD C-CREATE
 R-REVISE D-DELETE

REASON: REVISED AND ADDED DIMENSIONS TO PART 647.9810

SHEET 2, ZONE C3 IS:



DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☐ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED

☐ YES ☒ NO

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

03932

SHEET 1 OF 1

DWG NO. 647.9800

REV: NC

PREPARED BY

B. PETERS

DATE: 06/13/13

EFFECT ON DWG

☐ INC. ☒ UNINC.

DWG TITLE: MOUNTING ASSY

APPROVED BY:

ENGR

MFG

QC

EFF.

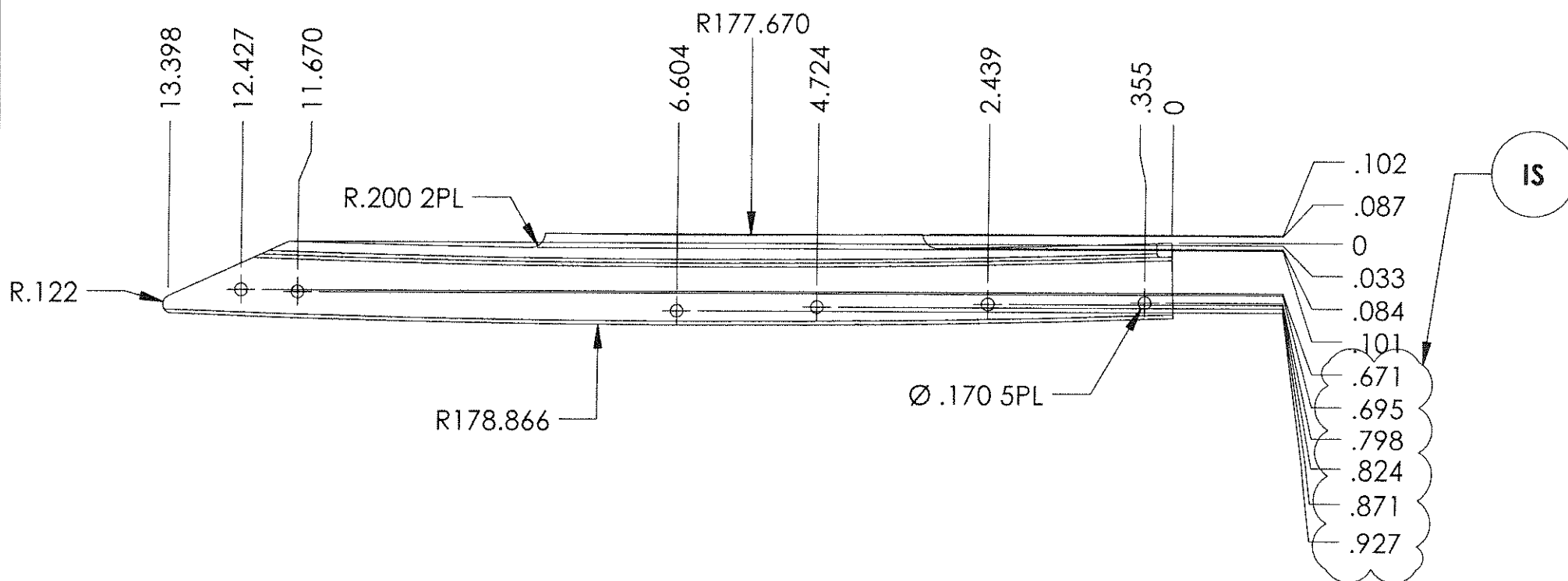
CURRENT ORDER

TRANSACTION CODES (TC):

A-ADD
R-REVISE

C-CREATE
D-DELETE

REASON: REVISED HOLE DIMENSIONS TO FIT NEXT ASSY.



SHEET 2, ZONE C7 IS:

DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☐ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED

☐ YES ☒ NO

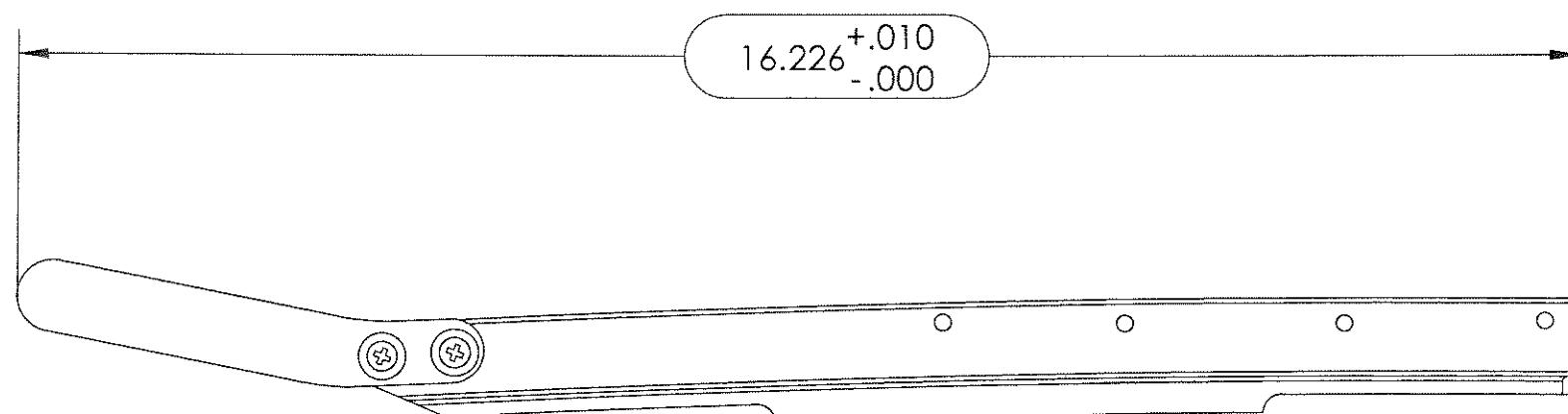
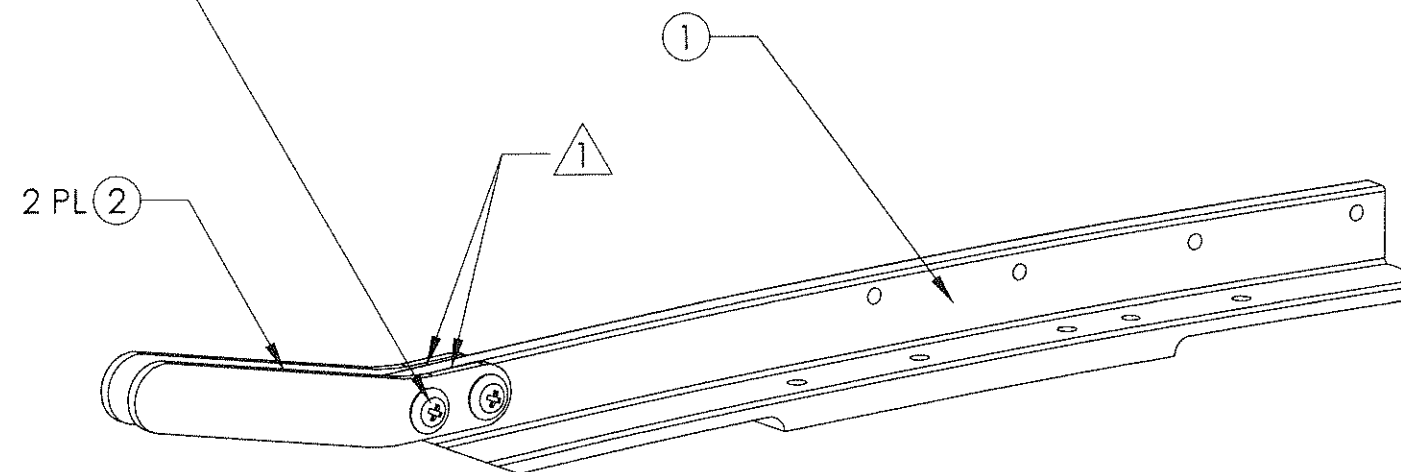
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE RELEASE: PR1		
N/C	INITIAL RELEASE	06-21-10	P. BRAVO

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK; PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J, TYPE I, CLASS N.
- 3 APPLY F/N 6 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1 UPON ASSEMBLY.
4. DIMENSIONS SHOWN PRIOR TO FINISH.
5. INSPECTION DIMENSIONS SHOWN AFTER FINISH.

2 PL 3
4 PL 4
2 PL 5



647.9801

UNINCORPORATED ECN(s)

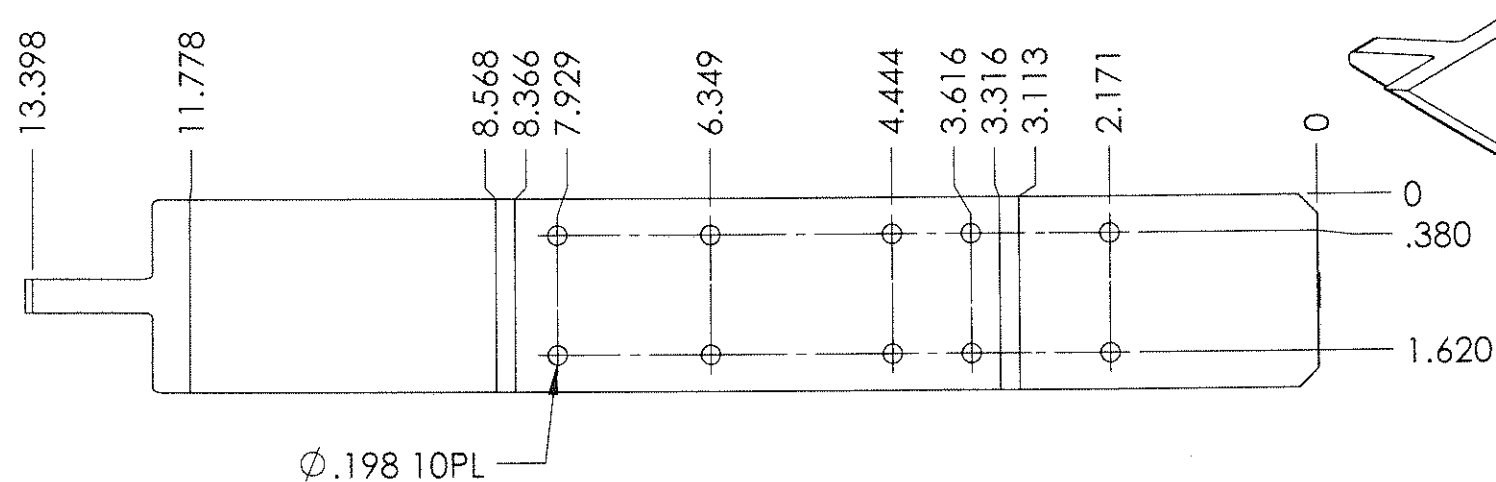
03932, 04298,

	A/R	6	601.2764	RTV	LOCTITE 598	
	2	5	601.1541	LOCKNUT	MS21042L08	
	4	4	601.3135	WASHER	NAS1149FN816P	
	2	3	601.3201	SCREW	MS27039-0815	
	2	2	647.9811	PLATE	1	2
	1	1	647.9810	MOUNTING RAIL	1	2
			647.9801	MOUNTING TEE ASSY	1	2
	.9801	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.

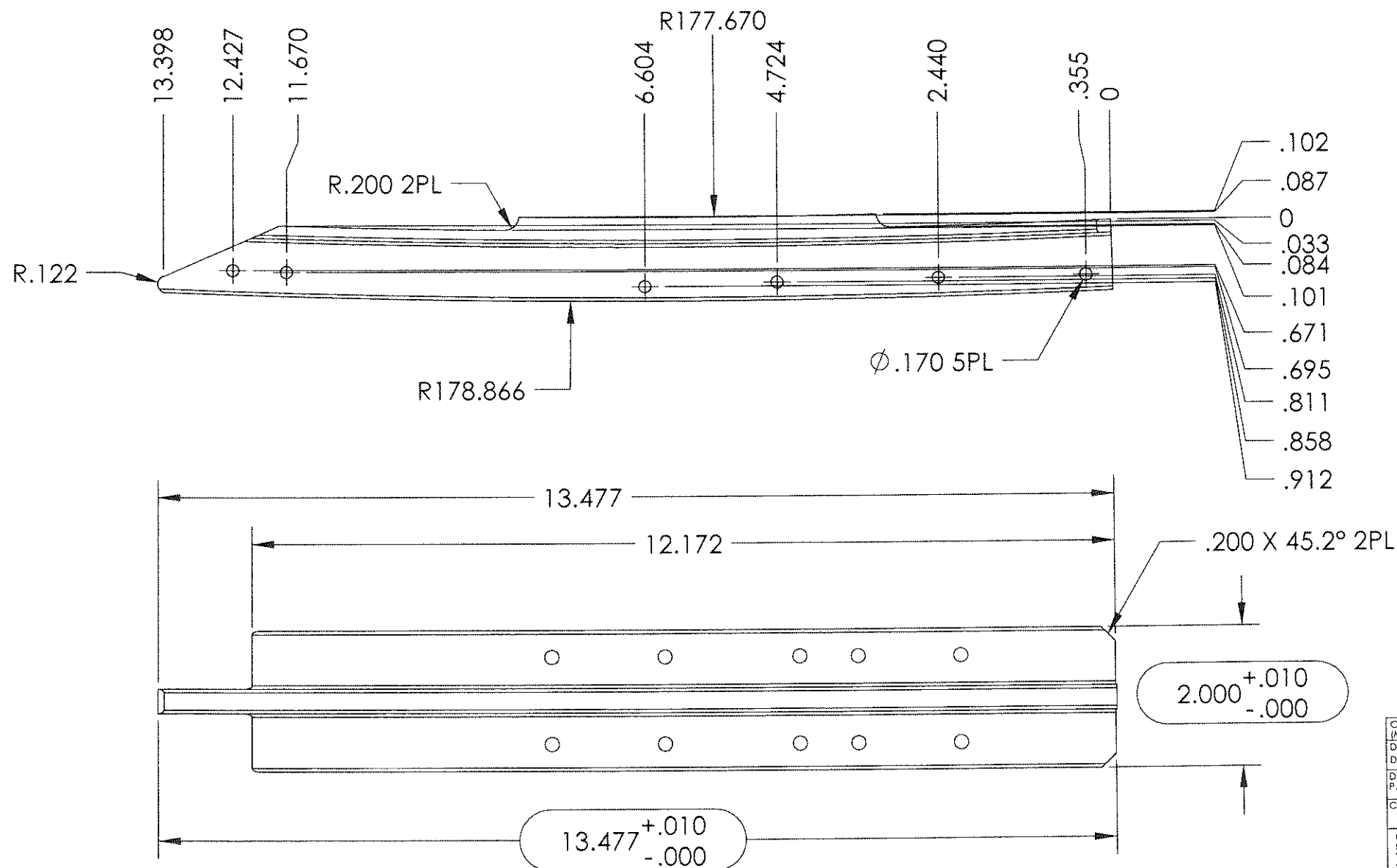
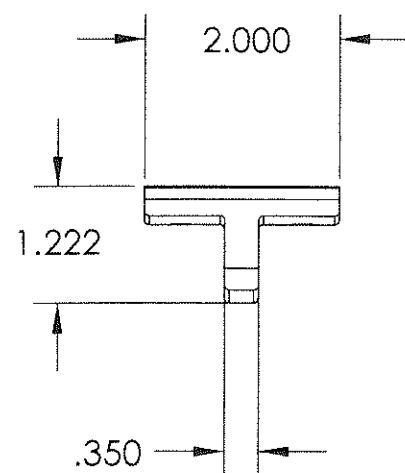
QTY		PARTS LIST				
NEXT ASSY (S)		APICAL INDUSTRIES				
647.8900		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300				
		MOUNTING ASSY				
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°				
		SIZE	CAGE CODE	DWG. NO.	REV.	
		B	07MZ6	647.9800	N/C	
		SCALE NONE				SHEET 1 OF 3

1 2 3 4 5 6 7 8

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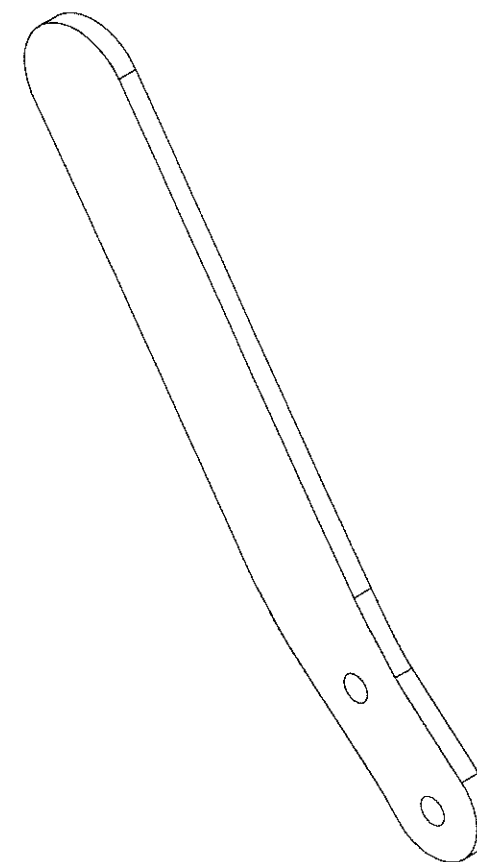
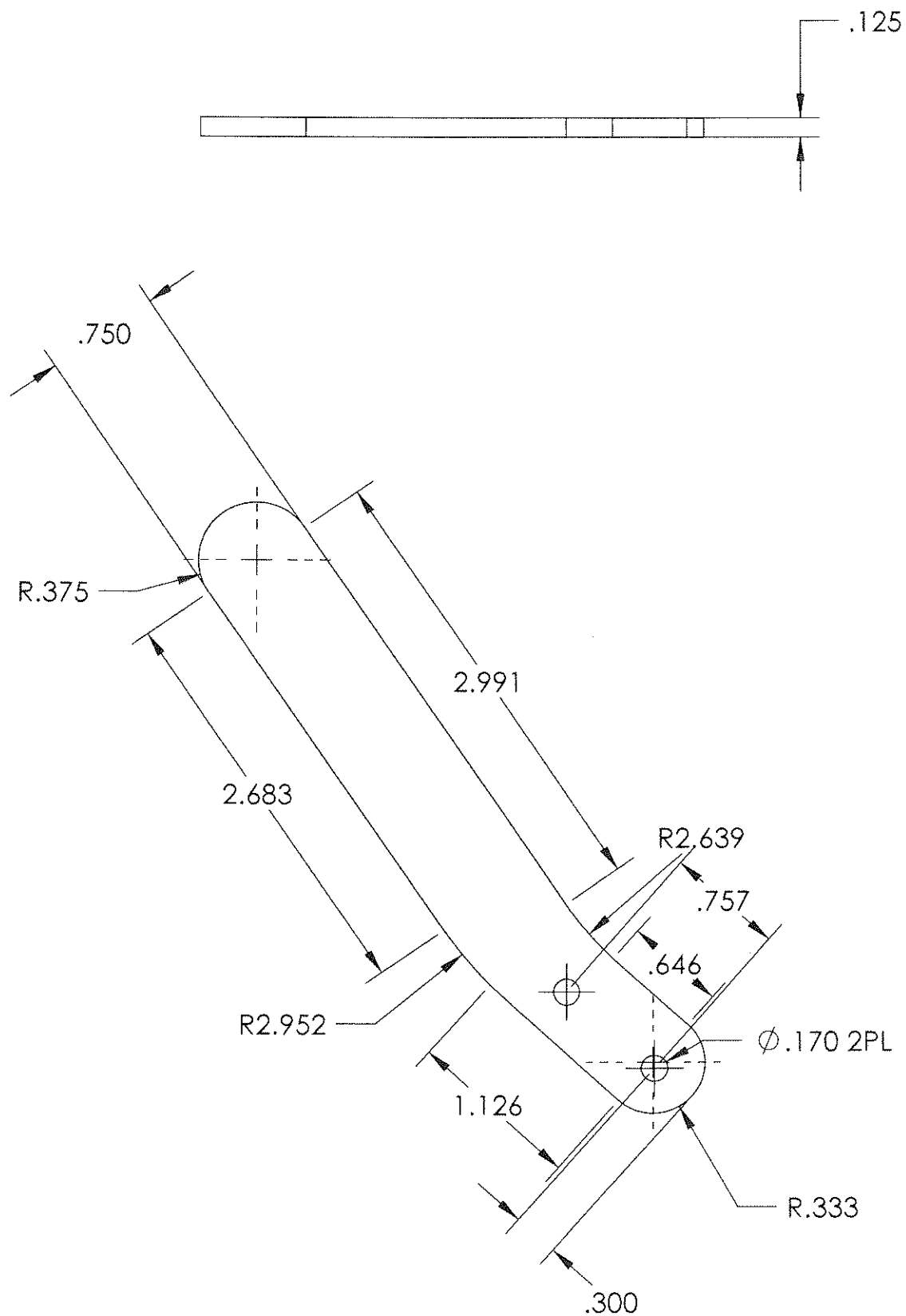


647.9810



ORIGINAL DATE (MO-DA-YR) 06-21-10		APICAL INDUSTRIES	
DRAWN BY D. SCHUR		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
CHECKER P. BRAVO		MOUNTING ASSY	
DRAWING APPROVAL P. BRAVO			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. N/C
		CAGE CODE 07M26	DWG. NO. 647.9800
		SCALE: NONE	
		SHEET 2 OF 3	

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647.9811

ORIGINAL DATE (MO-DA-YR) 06-21-10		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY D.SCHUR	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO		MOUNTING ASSY	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. N/C
		CAGE CODE 07MZ6	DWG. NO. 647.9800
SCALE: NONE		SHEET 3 OF 3	